**Important Notes**

- The membranes contain a preservative solution - wear suitable protection when handling.
- The membranes must not be allowed to dry out during remembraning or at any other time.
- Remembraning is made easier when the membrane support tubes in the module are wet.
- Handle the membranes with extreme care - discard any which become kinked or damaged.
- For clarity, the pressure plate washer fitted to RO modules is not shown in all diagrams.
Assembly Notes

- Use a paste type lubricant (e.g. Rocol Anti-seize J166) on the studs to prevent galling and to ensure the correct tightening torque is obtained.
- Repeat this procedure for each module, starting at the bottom of the stack and working upwards.
- To prevent membranes drying out, refill the module with water or sterilant.

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